

Product information

SOLL ETCH-FILLER HB SPRAY is an outstanding one-component self-etching filler with active protection against corrosion. Excellent adhesion and high filling power. The high material output not only guarantees a high build coating process it also ensures a fast and efficient work rate. The high depth penetration of the spray jet ensures that even difficult to reach areas can be coated. Professional quality! Adhesive on iron, steel, zinc and by appropriate pretreatment on aluminum as well as all conventional re-coatable plastics used in the automotive industry (spray to test the recoat ability). High protection against corrosion!



Substrate:

Iron, steel, zinc and aluminium
Do not process on thermoplastic substrates.

Pretreatment / Cleansing:

Pre-cleansing with silicone remover.








Characteristics:

Time saving by easier application
Fast drying
Excellent sandability
High filling power
Resistant to silicone remover
Outstanding adhesion
Re-coatable with all commercial solvent and water based
1K and 2K top coats
High protection against corrosion

Colour /
Grade of gloss:

Light grey (S700028)
Matt

Обработка:

Preparation:		Shake can vigorously until the mixing balls move freely!
Application:		Spray to test - Spraying distance approx. 20 - 50 cm 2 - 3 applications. Dry film thickness 50 - 80 µm.
Flash-off:		3 - 5 min. between each coating
After use:		Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.
<u>Drying times:</u>		Dust dry: after approx. 5 min. Set to touch: after approx. 10 min. Re-coatable: after approx. 30 min. Sandable: after approx. 30 min.
Subsequent processing:		dry sanding — P 400-500
		wet sanding — P 800
Processing conditions:	From +10°C and up to 80% relative air humidity. Do not re-coat with polyester spray fillers.	

Product information

Storage:	In tightly closed containers, kept in a cool, dry place, 2 years shelf life.
VOC content:	EU limiting value for the product (cat. B/e): 840 g/l This product contains a maximum of 700 g/l VOC [5.84 lbs/gal]
Safety Instructions:	See the corresponding Material Safety Data Sheet.

This data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.