

SEAM SEALANT SOLL ST

Product information

Product description:	SOLL ST is fast drying solvent based sealant for cars repair, applicable by brush or spreader. It is especially recommended for protection of welding, joints and coating of metal parts (car frame, wheel arches, car bonnet and boots etc. Its thixotropic allows non-sagging when vertically applied and it doesn't string during application. Once cured, the film is flexible. It can be over painted and has a very good adhesion on raw or painted metals.
Chemical and physical characteristics:	
Chemical base:	synthetic rubber and resins in solvent mineral inorganic fillers
Appearance:	thixotropic paste
Color available:	grey and yellow
Viscosity at 25°C:	250 000 – 350 000 cps
Solid content (1 h at 110 °C):	70 ± 2 %
Skin time (25 °C – r:.h. 55 %):	3 - 4 min
Specific gravity	$1,20 \pm 0,02 \text{ g/cm}^3$
Complete drying (25 °C rh 55 %):	24 h (thickness 1 mm)
Paintability at 25°C - r.h. 55 %:	after 24 h (once fully dried)
Application temperature:	+5°C to +35°C
Application and use:	SOLL ST must be applied on clean dust free surfaces. Pre-treat metal surfaces with a anti-corrosion primer, let dry apply the sealant. If necessary product may be brushed before it forms the skin.
Packing:	Available in: cans 0.850 kg net weight.
Storage and shelf life:	SOLL ST stored in its original package, in a well-ventilated place, under dry conditions, at temperature between +15°C and +30°C, has a shelf-life of 12 months from the manufacturing date.
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