



2K-HS-Acrylic clearcoat SOLL C2

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Product information

This is an acrylic clear coat, which contains high levels of solid particles. Because of its hardness, high gloss, UV resistance and resistance to all climatic conditions to ensure a good appearance and stable layer. Since it is sufficient to spray one and a half layer, spread evenly and dries quickly. This makes it easy to carry out repairs and reduce maintenance time painting chamber. This clearcoat is suitable for use with all types of market-related dyes. We recommend you use with „normal“ hardener and „fast“ hardener, depending on the conditions of use.

Colour	colourless			
Mixing ratio	2:1 by volume			
Hardener	2K- HS Acrylic hardener SOLL H2 25; 2K- HS Acrylic hardener SOLL H2 10			
Dilution	Without thinner; 10% acrylic thinner			
Spraying viscosity 20°C	17 - 18 s 4 mm DIN; 16 - 17 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flow jar – spray gun	3 - 4 bar	1,3 – 1,4 mm	1½ - 2	
Pot life	1 h			
Curing time / Flash of time	10 min. between the spraying operations			
Dry	recoat dry	dust dry	set to touch	full hardness
	Object temp. 20°	10 min	35 min.	14 h
Object temp. 60°		5 min.	45 min.	2 h
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 626 g/l			

Remarks:

Working conditions: from +10°C and up to 75 % relative air humidity.

Storage: at least 12 month if stored tightly closed in original containers.

Marking	VbF	Hazardous material ordinance
2K-HS Acrylic clearcoat SOLL C2	A II	inflammable; Xn
2K-HS Acrylic hardener SOLL H2 10	A II	inflammable; Xn; contains xylene
2K-HS Acrylic hardener SOLL H2 25	A II	inflammable; Xn; contains xylene

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.