

Product Information

Mipa N 30 is an one component fine putty on nitrocellulose base of good adhesion to iron, steel and hard, sanded old coatings.

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|------------------------------|---|-----------------|---------------------|
| Colour shade | grey | | |
| Mixing ratio | | | |
| Hardener | | | |
| Thinners | | | |
| Spraying viscosity 20° C | | | |
| Application | spraying pressure | spraying nozzle | spraying operations |
| Air / Flowjar – Spray gun | | | |
| Airless / Airmix | | | |
| Pot life | | | |
| Coat thickness / dry film | max. 80 µm dry film per coat | | |
| Curing time / Flash off time | consider a flash off time of approx. 1 h before the application of the next coat | | |
| Dry | recoat time | dust dry | set to touch |
| Object Temp. 20° C | recoatable and sandable after 1 – 2 h. | | |
| Object Temp. 60° C | | | |
| VOC-regulation | EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 444 g/l VOC [3,7 lbs/gal] | | |

Remarks :

Degrease, derust and sand the substrate. Remove completely the old thermoplastic paintings. Then apply Mipa N 30 without any hardener. Avoid coat thickness more than 80 µm per coat and allow a cure time of approx. 1 h between the next coats. After drying Mipa N30 may be sanded without any difficulty. Re-coatable with all of the usual paint systems.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.